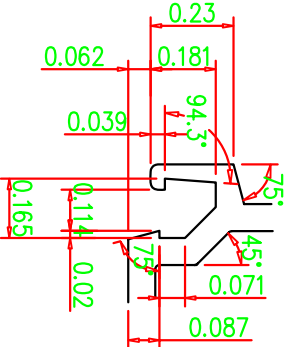


SCALE 1:1



SCALE 2:1

V=0.012*90°

THERMAL BREAK 0.123 inch²

Unspecified entry tolerance			
size range	tolerance		
≤0.118	±0.0055		
≥0.118-0.237	±0.0071		
≥0.237-0.473	±0.0079		
≥0.473-0.748	±0.0091		
≥0.748-0.985	±0.01		
≥0.985-1.496	±0.012		
≥1.496-1.969	±0.0142		
≥1.969-3.937	±0.0242		
≥3.937-5.906	±0.0339		
≥5.906-7.874	±0.0441		
angle tolerance	±1°		
CUSTOMER	ALL SEASONS		
CUSTOMER DWG			
DWG. NO.	085	SEC. NO.	CR0077

THERMAL BREAK 0.123 inch

SCALE 2:1

V=0.012*90°

EST. AREA Inch ²	1.337	UNSP. THICKNESS Inch	.08±.005	STANDARD	GB5237-2004	DRAWN	TY J	DATE	09.01.2008
EST. WEIGHT Lbs/Foot	1.612	UNSP. RADIUS Inch	R0.015	ALLOY/TEMPER	6063-T5	ADDITIONG		DATE	
PERIMETER Inch	19.922	ALL SEASONS DOOR & WINDOW INC.				CHECKED		DATE	
SCALE	1:1	1340 METROPOLITAN AVE BROOKLYN, NY 11237, USA				APPROVED		DATE	
OUT ROUND Inch	5.0	TEL.: 001-718-418 8102 FAX: 001-718-418 8104							